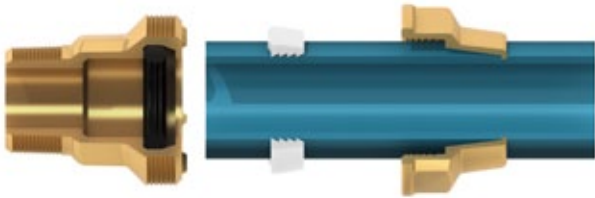


Product group **A3**

Brass-Fitting for plastic pipes - series 88

with plastic clamping ring, without insert pipe for water, with insert pipe for gas

Installation instruction



for fitting of series 88 for the application in the field of **water**

1. Cut the plastic pipe at a right angle and chamfer it up to the inner diameter, e.g. by BEULCO chamfering tool (model 8880 see page 53).
2. Unscrew the forcing nut except of two turns
3. Push the plastic pipe into the fitting to bottom of the bore.
4. Tighten forcing nut firmly

for fitting of series 88 for the application in the field of **gas**

1. Cut the plastic pipe at a right angle and chamfer it up to the inner diameter, e.g. by BEULCO chamfering tool (model 8880 see page 53)
2. Push the insert completely into the pipe.
3. Push the plastic pipe into the base body to the bottom of the bore. The pipe must be free of grooves.
4. Tighten forcing nut firmly

Notes:

For thread connections to metal parts the permitted operation pressure is 4 bar in principle.
Corrosion protection acc. to DIN 50929 is necessary on site in the field of buried pipe construction.