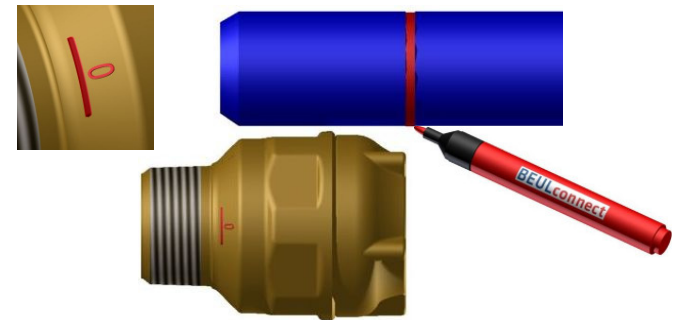


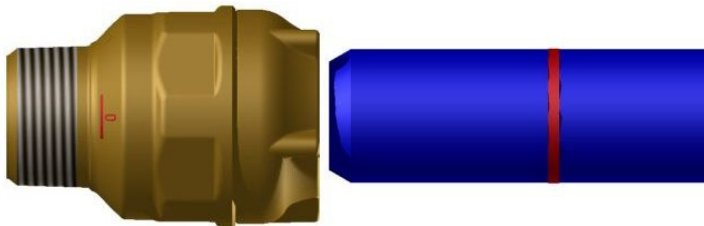
Cut PE pipe square ...



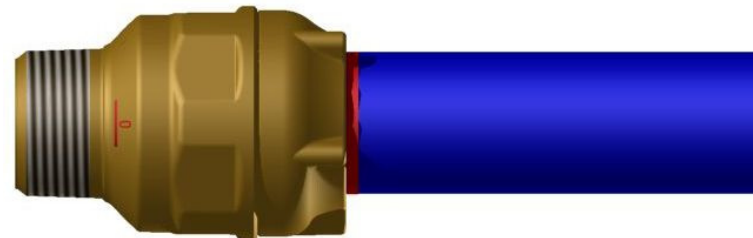
and **tape** it to the inner diameter (f.e. with the Beulco chamfering tool) if necessary deburr the inside.



Mark the push depth on the pipe (with gas install the insert all the way to the stop)



Connect the components to the mark



... **that's it!**